

Job Title: Jig Grinding Specialist

Pay: Hourly, based on experience.

Department: LH Carbide Precision Machining Department, Ft. Wayne, In.

Reports To: LH Carbide Precision Machining Supervisor

Brief Summary: A Jig Grinding Specialist is responsible for improving the output of work through our Jig Grind department. This person will setup and operate a variety of grinding machines. Precision grinding on manual and CNC jig grinders. A Jig Grind Specialist will be responsible for grinding details for precision carbide progressive lamination tooling for industrial, automotive, appliance, and electric motor manufacturers.

- Opportunity for overtime.
- Opportunity for advancement.

Principle Duties & Responsibilities:

- Operate manual and CNC grinders efficiently to maximize capacities.
- Work with supervisors and management to ensure proper workflow.
- Assist in increasing our throughput, increasing our efficiency, and maximizing our machine run time all while maintaining quality.
- Work with existing workforce on improved processes and applications.

Skills/Qualifications:

- Blueprint reading.
- Understanding tolerances, ability to hold tight tolerances.
- Use of micrometers, gage blocks, bore gages and indicators.
- GD&T
- Strong tool-room skills.
- Working with tool steels.
- Working with carbide.

Education and/or Experience:

- Operating manual Moore jig grinders.
- CNC Hauser experience.
- Min. 1 year of grinding work experience or trade school education
- Experience operating surface grinders, wet grinders, and jig grinders.
- CNC operating and CAD/CAM experience is beneficial, Fanuc controls and Mastercam.
- Experience working with CNC ID/OD grinders is a plus.
- High School diploma.

Send Inquiries To: tbear@lhindustries.com