



	Capability and Capacity	
Location	6932 Gettysburg Pike	Fort Wayne, IN
Facility Size/ ISO Certification	100,000 SF.	ISO 13485, FDA Registered
Support Staff	120	
Manufacturing	100	
Quality	20	
Engineering	8	
Logistics	7	
Shifts of Operation	3	
ERP System	Epicor	
Design Software	Solidworks/Onshape	
Programming Software	Mastercam/Partmaker/Esprit	
	Capabilities/Implants/Instruments/Assembly	
Swiss - Citizen	15	
CNC lathes - Mori Seiki	7	
All Milling	32	
5 Axis Milling	23	
Wire EDM	14	
Ram EDM	1	
Water Jet	1	
Grinding/Fluting	External	
Gundrilling	Full Service In-House	
*Welding: E-Beam, Laser, GTAW	External	
*Heat Treat/Coating	External	
Spine Rod/Plate Bender	2	
2 Passivation Systems	Citric In-House, Nitric External	
Deburring/Polishing	Full Service In-House	
Laser Etch	Full Service In-House	
Inspection	Nikon CNC 3 Axis Vision System, 8 CMM, 6 Comparators	
Cleaning	Ultrasonic: In-House	
Validated Cleaning System	In Process (March 2023) Validated: In-House	
Packaging and Labeling	Non-Sterile Packaging Only/Labeling/Bar code	
Prototyping	Available/Production	
Vendor Managed Inventory	Available	