



| | Capability and Capacity | |
|----------------------------------|--|---------------------------|
| Location | 6932 Gettysburg Pike | Fort Wayne, IN |
| Facility Size/ ISO Certification | 100,000 SF. | ISO 13485, FDA Registered |
| Support Staff | 120 | |
| Manufacturing | 100 | |
| Quality | 20 | |
| Engineering | 8 | |
| Logistics | 7 | |
| Shifts of Operation | 3 | |
| ERP System | Epicor | |
| Design Software | Solidworks/Onshape | |
| Programming Software | Mastercam/Partmaker/Esprit | |
| | Capabilities/Implants/Instruments/Assembly | |
| Swiss - Citizen | 15 | |
| CNC lathes - Mori Seiki | 7 | |
| All Milling | 32 | |
| 5 Axis Milling | 23 | |
| Wire EDM | 14 | |
| Ram EDM | 1 | |
| Water Jet | 1 | |
| Grinding/Fluting | External | |
| Gundrilling | Full Service In-House | |
| *Welding: E-Beam, Laser, GTAW | External | |
| *Heat Treat/Coating | External | |
| Spine Rod/Plate Bender | 2 | |
| 2 Passivation Systems | Citric In-House, Nitric External | |
| Deburring/Polishing | Full Service In-House | |
| Laser Etch | Full Service In-House | |
| Inspection | Nikon CNC 3 Axis Vision System, 8 CMM, 6 Comparators | |
| Cleaning | Ultrasonic: In-House | |
| Validated Cleaning System | In Process(March 2023) | |
| Packaging and Labeling | Non-Sterile Packaging Only/Labeling/Bar code | |
| Prototyping | Available/Production | |
| Vendor Managed Inventory | Available | |