



	Capability and Capacity		
Location	6932 Gettysburg Pike	Fort Wayne, IN	
Facility Size/ ISO Certification	100,000 SF.	ISO 13485,	FDA Registered
Support Staff	120		
Manufacturing	100		
Quality	20		
Engineering	8		
Logistics	7		
Shifts of Operation	3		
ERP System	Epicor		
Design Software	Solidworks/Onshape		
Programming Software	Mastercam/Partmaker/Esprit		
	Capabilities/Implants/Instruments/Assembly		
Swiss - Citizen	15		
CNC lathes - Mori Seiki	7		
All Milling	32		
5 Axis Milling	23		
Wire EDM	14		
Ram EDM	1		
Water Jet	1		
Grinding/Fluting	External		
Gundrilling	Full Service In-House		
*Welding: E-Beam, Laser, GTAW	External		
*Heat Treat/Coating	External		
Spine Rod/Plate Bender	2		
2 Passivation Systems	Citric In-House, Nitric External		
Deburring/Polishing	Full Service In-House		
Laser Etch	Full Service In-House		
Inspection	Nikon CNC 3 Axis Vision System, 8 CMM, 6 Comparators		
Cleaning	Ultrasonic: In-House		
Validated Cleaning System	Validated: In House		
Packaging and Labeling	Non-Sterile Packaging Only/Labeling/Bar code		
Prototyping	Available/Production		
Vendor Managed Inventory	Available		